

# Work Order ID 128578

January-19-15 12:50:14 PM

**\*128578\***

Page 1

Item ID: D3536-25

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Gasket Center

Stop

**\*NS2\***

Start Date: 1/19/15 Start Qty: 20.00

**\*20\***

Cust Item ID:

Required Date: 1/23/15 Req'd Qty: 20.00

**\*20\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| D3536                          | Rev A                    |                      |         |        |              |               |               |                  |                |

100

0.00

**\*100\***

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3536 Dwg Rev: A Prog Rev: A 2-  
Debur if necessary

(21)

DC 15/01/20

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

(21)

DC 15/01/20

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

Quality Control

(21)

DAS  
38  
9-89  
JAN 21 2015

# Work Order ID 128578

**\*128578\***

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January-19-15 12:50:14 PM

Item ID: D3536-25 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gasket Center  
 Start Date: 1/19/15 Start Qty: 20.00 **\*20\*** Cust Item ID:  
 Required Date: 1/23/15 Req'd Qty: 20.00 **\*20\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                            | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp  |
|--------------------------------|-----------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|-----------------|
| 130                            | Identify as per dwg & Stock Location: <u>FP-001</u> | 0.00                 |         |        |              |               |               |                  |                 |
| <b>*130*</b>                   |                                                     |                      |         |        |              |               |               |                  |                 |
| Packaging                      | Memo                                                | 0.00                 |         |        |              | <u>421</u>    | <u>4</u>      | <u>QC</u>        | <u>15/01/20</u> |
| Packaging                      |                                                     |                      |         |        |              |               |               |                  |                 |
| 140                            | QC21- Final Inspection - Work Order Release         | 0.00                 |         |        |              |               |               |                  |                 |
| <b>*140*</b>                   |                                                     |                      |         |        |              |               |               |                  |                 |
| QC                             | Memo                                                | 0.00                 |         |        |              | <u>MLJ</u>    |               | <u>15-01-21</u>  |                 |
| Quality Control                |                                                     |                      |         |        |              |               |               |                  |                 |

*(Signature)* 15-1-21

# Picklist Print

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Page 1

Work Order ID: 128578

\*128578\*

Parent Item: D3536-25

\*D3536-25\*

Parent Item Name: Gasket Center

Start Date: 1/19/15

Required Date: 1/23/15

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 07-02-14 JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| MNEO60S.063                     |                        | Purchased     | No          |                     |                  | 100             | sf                 | 347.6670       | 0.5956      | 14           |               |                |        |
| *MNEO60S 06.3*                  |                        |               |             |                     |                  |                 |                    |                |             | **           |               |                |        |
| NEOPRENE SHEET 0.063            |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |

01/15/01/20

Location

Loc Qty

Loc Code

MAT052

347.667

M130840

347.667

16

|                                            |  |                              |
|--------------------------------------------|--|------------------------------|
| <b>DART AEROSPACE LTD</b>                  |  | <b>Work Order:</b> 128578    |
| <b>Description:</b> Gasket                 |  | <b>Part Number:</b> D3536-25 |
| <b>Inspection Dwg:</b> D3536 <b>Rev:</b> A |  | <b>Page 1 of 1</b>           |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 21.80             | +/-0.030      | 21.80            | ✓      |        | V=De 02              |          |
| 16.35             | +/-0.030      | 16.35            | ✓      |        | Tape                 |          |
| 10.90             | +/-0.030      | 10.90            | ✓      |        |                      |          |
| 5.45              | +/-0.030      | 5.45             | ✓      |        |                      |          |
| 6.00              | +/-0.030      | 6.00             | ✓      |        |                      |          |
| 6.75              | +/-0.030      | 6.75             | ✓      |        |                      |          |
| 12.75             | +/-0.030      | 12.75            | ✓      |        |                      |          |
| 1.89              | +/-0.030      | 1.891            | ✓      |        |                      |          |
| 0.30              | +/-0.030      | .305             | ✓      |        |                      |          |
| 0.30              | +/-0.030      | .310             | ✓      |        |                      |          |
| Ø0.19             | +0.005/-0.001 | .185             | ✓      |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |

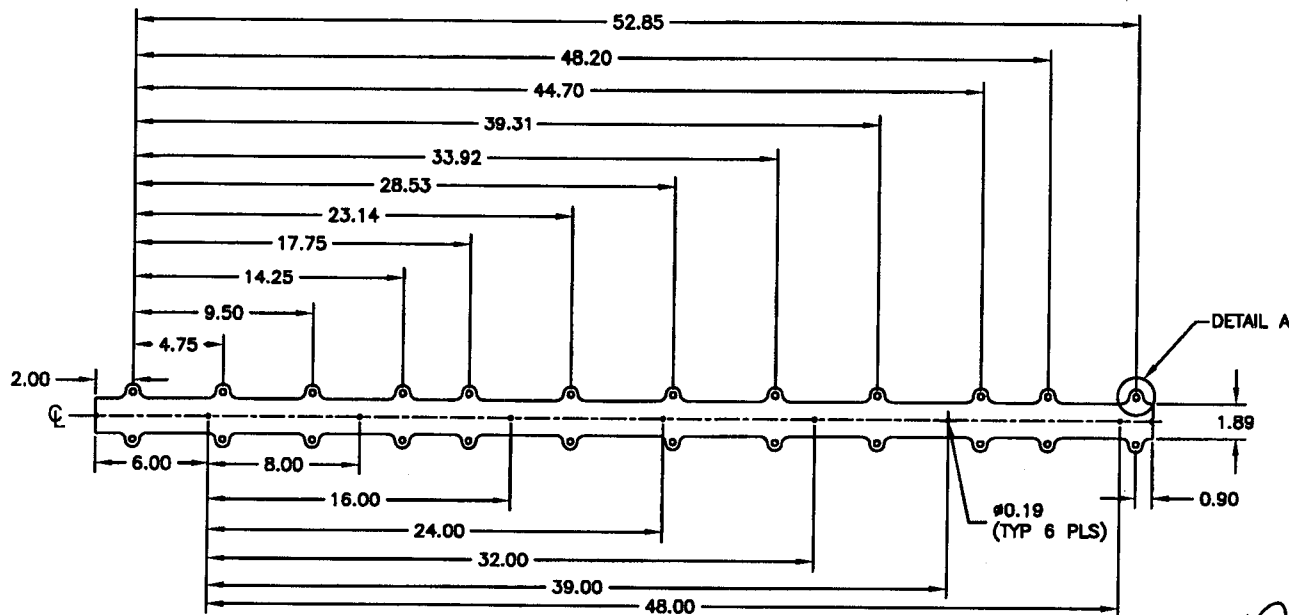
|                               |                                     |                            |     |
|-------------------------------|-------------------------------------|----------------------------|-----|
| <b>Measured by:</b> <i>de</i> | <b>Audited by:</b> <i>DAS</i><br>38 | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b> 15/01/20         | <b>Date:</b> JAN 21 2015            | <b>Date:</b>               | N/A |

| Rev | Date     | Change    | Revised by       | Approved  |
|-----|----------|-----------|------------------|-----------|
| A   | 07.06.13 | New Issue | KJ/JLM <i>AJ</i> | <i>BE</i> |

**DART**

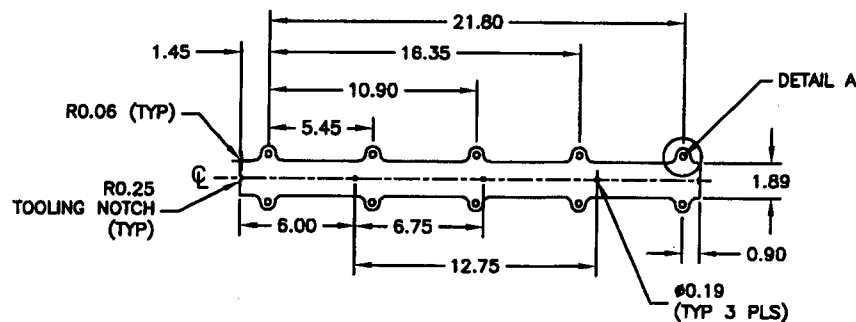
RELEASED  
07-02-12

|                         |                        |                                              |                      |
|-------------------------|------------------------|----------------------------------------------|----------------------|
| DESIGN BY<br><b>CB</b>  | DRAWN BY<br><b>CB</b>  | DART AEROSPACE USA, INC.<br>PORT HADLOCK, WA |                      |
| CHECKED<br><b>PH</b>    | APPROVED<br><b>PH</b>  | DRAWING NO.<br><b>D3536</b>                  | REV. A               |
| DATE<br><b>06.10.25</b> | TITLE<br><b>GASKET</b> | SHEET 3 OF 6                                 | SCALE<br><b>1:10</b> |



**D3536-23 GASKET**

*no 128578*



**D3536-25 GASKET**

**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\phi$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION